

PRODUCT CERTIFICATION **BODY** 

Notification of European Commission **NB 1802** 



440237 Satu Mare, str. Fântânele, 23/A, Romania tel. +40.0361.804795; fax +40.0361.804796 www.ceprom.ro; e-mail: ceprom@ceprom.ro





# EC TYPE-EXAMINATION **CERTIFICATE**

No. 207-ET-12021, A3

Technical File no. 207-ET-12021.A3/KDT-2021005-A3

# **Applicant:**

**GUANGZHOU** KDT MACHINERY CO., LTD.

No.3, Yunkai Road, Yunpu Industrial Park.

### Manufacturer:

**GUANGZHOU** KDT MACHINERY CO., LTD.

No.3, Yunkai Road, Yunpu Industrial Park, Huangpu District, Guangzhou, Guangdong, China Huangpu District, Guangzhou, Guangdong, China

# **Description of product:**

Machine type:

PANEL SAW

Models:

See Annex

Certification procedure: EC Type-Examination

Reference standards: EN ISO 12100:2010, EN 60204-1:2018, EN ISO 19085-2:2017

Based on our assessment we confirm that the products are in accordance with the technical requirements of the above standards and hence fulfils the technical requirements of the

# Machinery Directive 2006/42/EC

The CE mark as show joined can be used, under the responsibility of the manufacturer or the importer, after completion of the CE Declaration of Conformity and in accordance with the above directive.

This certificate is only valid for the product and configuration described (annex), in conjunction with the detailed test data and with all applicable legal requirement for the product.

Maintaining certification is based on compliance with the requirements of certification contract.

Annex: Product identification – 12 pages

**Issuing Date:** 06.01.2021 **Update:** 22.12.2022 **Expiry Date:** 05.01.2026



**EUROPEAN UNION** 

Satu Mare, ROMANIA

GENERAL MANAGER

eng. Cristian SOPONOS



**CEPROM-CERT Manager** eng. Vasile ZELE

Partial reproduction of this certificate is not allowed This Certificate of Conformity is valid only if it is published on the site www.ceprom.ro



# PRODUCT CERTIFICATION BODY

440237 Satu Mare, str. Fântânele, 23/A, Romania tel. +40.0361.804795; fax +40.0361.804796 www.ceprom.ro; e-mail: ceprom@ceprom.ro

#### **ANNEX**

to the EC type Examination Certificate No. 207-ET-12021.A3

### PRODUCT IDENTIFICATION

The Product: PANEL SAW

\*models: KS-538HL, KS-842HL, KS-832H, KS-842L, KS-832LL, KS-832L,

KS-842C, KS-842CP, KS-832C, KS-828C, KS-842T, KS-832T, WDX-842L, WDX-842HL, WDX-842C, WDX-832C, WDX-828C, WDX-842T, WDX-832T, KS-138PV, KS-132PV, KS-138K, KS-132K, KS-138, KS-132C, KS-132, MS430L,

MS320L, MS430, MS320, KS-839L, KS-543HL, MS430G, MS320G, XYL430L(MS430HL), ST320, ST320OPTI, KS-843HLM, KS-843HL,

KS-542HL, KHM-550,KHM-560, KHM-560P

\*type assessed: **KS-838CP**, Serial no. 2838190800202

\*manufactured by: GUANGZHOU KDT MACHINERY CO., LTD.

\*headquarters address: No.3, Yunkai Road, Yunpu Industrial Park, Huangpu District, Guangzhou,

Guangdong, China

\*place of manufacture: No.3, Yunkai Road, Yunpu Industrial Park, Huangpu District, Guangzhou,

Guangdong, China

\*domain of use: This machine is used for plate cutting in mass production for plate - type furniture.

#### **Technical File content:**

- General description of the machinery;
- Specification with the constructive and functional characteristics:
- General drawing and drawings of the control circuits;
- Full detailed drawings required to check the conformity;
- Stability calculations;
- The documentation on risk assessment;
- The list of standards used;
- Technical report giving the results of the test;
- Instruction manual;
- Declaration of conformity;
- The internal measures implemented to ensure machinery conformity with MD.

CEPROM-CERT Manager eng. Vasile ZELE

4

CERT AA

page 1/12

Partial reproduction of this certificate is not allowed
This Certificate of Conformity is valid only if it is published on the site www.ceprom.ro



# to the EC type Examination Certificate No. 207-ET-12021.A3

# PRODUCT IDENTIFICATION

The Product:

PANEL SAW

\*constructive and functional characteristics:

Model	M.U.	KS-538HL	KS-842HL	KS-842L	KS-832H
Max. cutting size	mm	4300x4300x120	4300x4300x120	4300x4300x120	3200x3200x120
Total Power	kW	43	37	35	32.5
Dimension	mm	10954x7210x2187	10915x6730x1890	9735x6730x1890	7075x5495x1890
Main Blade Size	mm	Ø450x75	Ø450x75	Ø450x75	Ø450x75
Scoring saw blade size	mm	Ø200x50	Ø200x50	Ø200x50	Ø200x50
Max. Sawing speed	m/min	150	120	95	95
Max. Return speed	m/min	150	120	120	120
Max. Feeding Speed	m/min	95	95	95	95
Main Blade Motor Power	kW	18.5	18.5	18.5	18.5
Scoring <mark>Saw Blade</mark> Motor <mark>Powe</mark> r	kW	2.2	1.5	1.5	1.5
Feedi <mark>ng Mo</mark> tor	kW	2	2	2	2
Worki <mark>ng Pr</mark> essure	МРа	0.6	0.6	0.6	0.6





to the EC type Examination Certificate No. 207-ET-12021.A3

# PRODUCT IDENTIFICATION

The Product:

PANEL SAW

\*constructive and functional characteristics:

Model	<i>M.U.</i>	KS-832LL	KS-832L	KS-842CP	KS-828C
Max. cutting size	mm	3200x3200x120	3200x3200x120	43000x4300x90/120	2850x2850x90/120
Total Power	kW	37	35	28 (OPTION 31.5)	25 (OPTION 28.5)
Dimensions	mm	8915x5650x1890	7670x5630x1890	7901x6656x1890	5915x5145x1890
Main Blade Size	mm	Ø450x75	Ø450x75	Ø400x75/Ø450 (OPTION)	Ø400x75/Ø450 (OPTION)
Scoring saw blade size	mm	Ø200x50	Ø200x50	Ø200x50	Ø200x50
Max. Sawing speed	m/min	95	95	95	95
Max. Return speed	m/min	120	120	120	120
Max. Feeding Speed	m/min	95	95	95	95
Main Blade Motor Power	kW	18.5	18.5	15/18.5(Options)	15/18.5(Options)
Scoring <mark>Saw</mark> B <mark>lade</mark> Motor <mark>Powe</mark> r	kW	2.2	1.5	1.5	1.5
Feeding Motor	kW	2	2	2	2
Working Pressure	МРа	0.6	0.6	0.6	0.6







# ANNEX to the EC type Examination Certificate No. 207-ET-12021.A3

# PRODUCT IDENTIFICATION

The Product:

**PANEL SAW** 

\*constructive and functional characteristics:

Model	M.U.	KS-832C	KS-842C	KS-842T	KS-832T
Max. cutting size	mm	3200x3200x90/120		30000x4300x90/120	
Total Power	kW	28 (OPTION 31.5)	28 (OPTION 31.5)	28 (OPTION 31.5)	28 (OPTION 31.5)
Dimensions	mm	6415x5495x1890	7901x6656x1890	7901x6656x1890	6415x5495x1890
Main Blade Size	mm	Ø400x75/Ø450 (OPTION)	Ø400x75/Ø450 (OPTION)	Ø400x75/Ø450 (OPTION)	Ø400x75/Ø450 (OPTION)
Scoring saw blade size	mm	Ø200x50	Ø200x50	Ø200x50	Ø200x50
Max. Sawing speed	m/min	95	95	95	95
Max. Return speed	m/min	120	120	120	120
Max. Feeding Speed	m/mi <mark>n</mark>	95	95	95	95
Main Blade Motor Po <mark>wer</mark>	kW	15/18.5 (Options)	15/18.5 (Options)	15/18.5 (Options)	15/18.5 (Options)
Scorin <mark>g Sa</mark> w Blade <mark>Mot</mark> or Pow <mark>er</mark>	kW	1.5	1.5	1.5	1.5
Feed <mark>ing</mark> Moto <mark>r</mark>	kW	2	2	2	2
Wor <mark>king</mark> Pressure	МРа	0.6	0.6	0.6	0.6

CEPROM-CERT Manager eng. Vasile ZELE

GEPROM CERT

page 4/12

Partial reproduction of this certificate is not allowed
This Certificate of Conformity is valid only if it is published on the site <a href="https://www.ceprom.ro">www.ceprom.ro</a>



# ANNEX to the EC type Examination Certificate No. 207-ET-12021.A3

# PRODUCT IDENTIFICATION

The Product:

PANEL SAW

\*constructive and functional characteristics:

Model	M.U.	WDX-842L	WDX-842L	WDX-842C	WDX-832C
Max. cutting size	mm	4300x4300x120	4300x4300x120	43000x4300x90/1 <mark>20</mark>	3200x3200x90/120
Total Power	kW	35	37	28 (OPTION 31.5)	28 (OPTION 31.5)
Dimensions	mm	9735x6730x1890	6415x5495x1890	7901x6656x1890	6415x5495x1890
Main Blade Size	mm	Ø400x75/Ø450	Ø400x75/ <b>Ø450</b>	Ø400x75/Ø450 (OPTION)	Ø400x75/Ø450 (OPTION)
Scoring saw blade size	mm	Ø200x50	Ø200x50	Ø200x50	Ø200x50
Max. Sawing speed	m/min	95	120	95	95
Max. Return speed	m/min	120	150	120	120
Max. Feeding Speed	m/min	95	95	95	95
Main B <mark>lade</mark> Motor <mark>Pow</mark> er	kW	18.5	18.5	15/18.5 (Options)	15/18.5 (Options)
Scor <mark>ing Sa</mark> w Blad <mark>e Mot</mark> or Pow <mark>er</mark>	kW	1.5	1.5	1.5	1.5
Feeding Motor	kW	2	2	2	2
Wor <mark>king</mark> Pressure	МРа	0.6	0.6	0.6	0.6

CEPROM-CERT Manager eng. Vasile ZELE

CEPROM CERT

page 5/12

Partial reproduction of this certificate is not allowed
This Certificate of Conformity is valid only if it is published on the site www.ceprom.ro



# ANNEX to the EC type Examination Certificate No. 207-ET-12021.A3

# PRODUCT IDENTIFICATION

The Product:

**PANEL SAW** 

\*constructive and functional characteristics:

Model	M.U.	WDX-828C	WDX-842T	WDX-832T	KS-138PV
Max. cutting size	mm	2850x2850x90/120	43000x4300x90/120	3200x3200x90/ <mark>120</mark>	3720x3200x80/100
Total Power	kW	25 (OPTION 28.5)	28 (OPTION 31.5)	28 (OPTION 31.5)	7.2
Dimensions	mm	5915x5145x1890	7901x6656x1890	6415x5495x1890	7912x4860x1650
Main Blade Size	mm	Ø400x75/Ø450 (OPTION)	Ø400x75/Ø450 (OP <mark>TION)</mark>	Ø400x75/Ø450 (OPTION)	Ø300x30/Ø350 (OPTION)
Scoring saw blade size	mm	Ø200x50	Ø200x50	Ø200x50	Ø120x22
Max. Sawing speed	m/min	95	95	95	-
Max. Return speed	m/min	120	120	120	-
Max. Feeding Speed	m/min	95	95	95	-
Main Blade <mark>Motor</mark> Power	kW	15/18.5 (Options)	15/18.5 (Options)	15/18.5 (Options)	5.5
Scori <mark>ng Sa</mark> w Blad <mark>e Mot</mark> or Powe <mark>r</mark>	kW	1.5	1.5	1.5	1.1
Feed <mark>ing M</mark> otor	kW	2	2	2	-
Working Pressure	МРа	0.6	0.6	0.6	0.6







# PRODUCT IDENTIFICATION

The Product:

PANEL SAW

\*constructive and functional characteristics:

Model	M.U.	KS-132PV	KS-138K	KS-132K	KS-138
Max. cutting size	mm	3120x3200x80/100	3720x3200x80/100	3120x3200x80/100	3720x3200x80/100
Total Power	kW	7.2	7.2	7.2	6.7
Dimensions	mm	6712x4860x1650	7912x4860x1600	6712x4860x1600	7912x4860x1250
Main Blade Size	mm	Ø300x30/Ø350 (OPTION)	Ø300x30/ <b>Ø35</b> 0 (OPTION)	Ø300x30/Ø350 (OPTION)	Ø300x30/Ø350 (OPTION)
Scoring saw blade size	mm	Ø120x22	Ø120x22	Ø120x22	Ø120x22
Main Blade Motor Power	kW	5.5	5.5	5.5	5.5
Scoring Saw Blade Motor Power	kW	1.1	1.5	1.5	1.1
Working Pressure	МРа	0.6	0.6	0.6	-



# PRODUCT IDENTIFICATION

The Product:

PANEL SAW

\*constructive and functional characteristics:

Model	M.U.	KS-132C	KP-132	MS320L	KS-430L
Max. cutting size	mm	3120x3200x80/100	3120x3200x80/100	3200x3200x120	4300x4300x120
Total Power	kW	6.7	6.7	37	35
Dimensions	mm	6712x4860x1250	6712x4860x1000	8915x5650x1890	9 <mark>735x</mark> 6730x1890
Main Blade Size	mm	Ø300x30/Ø350 (OPTION)	Ø300x30/Ø350 (OPTION)	Ø750x75	Ø750x75
Scoring saw blade size	mm	Ø120x22	Ø120x22	<b>Ø20</b> 0x50	Ø200x50
Max. Sawing speed	m/min	4 - 1	- 1	95	95
Max. Return speed	m/min			120	120
Max. Feeding Speed	m/min	A - [	-	95	95
Main Bla <mark>de Motor</mark> Power	kW	5.5	5.5	18.5	18.5
Scori <mark>ng Sa</mark> w <mark>Bl</mark> ade Moto <mark>r Pow</mark> er	kW	1.1	1.1	1.5	1.5
Feed <mark>ing M</mark> otor	kW	-	-	2	2
Wor <mark>king Pressure</mark>	МРа	-	-	0.6	0.6

CEPROM-CERT Manager eng. Vasile ZELE

4





to the EC type Examination Certificate No. 207-ET-12021.A3

# PRODUCT IDENTIFICATION

The Product:

PANEL SAW

\*constructive and functional characteristics:

Model M.U.		MS320	MS430	KS-839L
Max. cutting size	mm	3200x3200x90/120	3000x4300x90/120	4300x4300x120
Total Power	kW	28 (OPTION 31.5)	28 (OPTION 31.5)	35
Dimensions	mm	6725x5493x1890	7775x659 <mark>3x18</mark> 90	9735x6730x1890
Main Blade Size	mm	Ø400x75/Ø450 (OPTION)	Ø400x75/Ø450 (OPTION)	Ø450x75
Scoring saw blade size	mm	Ø200x50	Ø200x50	Ø200x50
Max. Sawing speed	m/min	95	95	95
Max. Return speed	m/min	120	120	120
Max. Feeding Speed	m/min	95	95	95
Main <mark>Blad</mark> e <mark>Motor</mark> Powe <mark>r</mark>	kW	15/18.5 (OPTIONS)	15/18.5 (OPTIONS)	18.5
Scor <mark>ing Sa</mark> w Blade Moto <mark>r Pow</mark> er	kW	1.5	1.5	1.5
Feed <mark>ing M</mark> otor	kW	2	2	2
Work <mark>ing Pre</mark> ssure	МРа	0.6	0.6	0.6

CEPROM-CERT Manager eng. Vasile ZELE



page 9/12

Partial reproduction of this certificate is not allowed
This Certificate of Conformity is valid only if it is published on the site <a href="https://www.ceprom.ro">www.ceprom.ro</a>



to the EC type Examination Certificate No. 207-ET-12021.A3

# PRODUCT IDENTIFICATION

The Product:

PANEL SAW

\*constructive and functional characteristics:

Model	M.U.	KS-543HL	MS430G	MS320G	XY430L (MS430HL)
Max. cutting size	mm	4280x4280x120	4280x4280x120	3180x3180x90/120	4280x4280x120
Total Power	kW	46	29	29	39
Dimension	mm	12970x7570x2030	7794x6656x1910	6713x5556x1910	12731x6656x1910
Main Blade Size	mm	Ø450x75	Ø450x75	Ø450x75	Ø450x75
Scoring saw blade size	mm	Ø200x50	Ø200x50	Ø200x50	Ø200x50
Max. Sawing speed	m/min	150	95	95	120
Max. Return speed	m/min	200	110	110	150
Max. Feeding Speed	m/min	95	95	95	95
Main Bla <mark>de Motor</mark> Power	kW	18.5	18.5	18.5	18.5
Scorin <mark>g Saw</mark> Blade Moto <mark>r Powe</mark> r	kW	2.2	1.5	1.5	1.5
Feeding Motor	kW	2	2	2	2
Working Pressure	МРа	0.6	0.6	0.6	0.6







# to the EC type Examination Certificate No. 207-ET-12021.A3

### PRODUCT IDENTIFICATION

The Product:

PANEL SAW

\*constructive and functional characteristics:

Model	<i>M.U.</i>	ST320	ST320OPTI	KS-843HLM	KS-843HL
Max. cutting size	mm	3120x3200x80/100	3120x3200x80/100	4280x4280x120	4280x4280x120
Total Power	kW	7.2	7.2	39	33
Dimension	mm	6712x5033x1600	6712x5033x1650	12751x6656x1910	13032x6656x2010
Main Blade Size	mm	Ø300*30/Ø350	Ø300*3 <mark>0/Ø35</mark> 0	Ø450x75	Ø450x75
Scoring saw blade size	mm	Ø120x Ø22	Ø120x Ø22	Ø200x50	Ø200x50
Max. Sawing speed	m/min	160	-	120	120
Max. Return speed	m/min			150	150
Max. Feeding Speed	m/min	4-1	J- 1	95	95
Main Blade Motor Power	kW	5.5	5.5	18.5	18.5
Scorin <mark>g Saw</mark> Blade Moto <mark>r Powe</mark> r	kW		-	2	2
Feeding Motor	kW	-	-	2	2
Working Pressure	МРа	0.6	0.6	0.6	0.6

**CEPROM-CERT Manager** eng. Vasile ZELE



page 11/12

Partial reproduction of this certificate is not allowed
This Certificate of Conformity is valid only if it is published on the site <a href="https://www.ceprom.ro">www.ceprom.ro</a>



# to the EC type Examination Certificate No. 207-ET-12021.A3

### PRODUCT IDENTIFICATION

The Product:

PANEL SAW

\*constructive and functional characteristics:

Model	M.U.	KS-542HL	KHM-550	KHM-560	KHM-560P
Max. cutting size	mm	4280x4280x120	3000x1100x60	2500x1100x60	2500x1100x60
Total Power	kW	46	41.5	53.2	53.2
Dimension	mm	12970x7570x2030	5120x2504x1864	5737x3226x2250	5737x3226x2250
Main Blade Size	mm	Ø450*75	Ø300*Ø50	Ø300*Ø50	<b>ø</b> 300* <b>ø</b> 50
Scoring saw blade size	mm	Ø200x50	Ø120xØ30	Ø120x Ø30	Ø120x Ø30
Max. Sawing speed	m/min	150	40	40	40
Max. Return speed	m/min	200	-	-	-
Max. Feeding Speed	m/min	95		-	-
Main Blade <mark>Motor</mark> Power	kW	18.5	3x7.5	4x7.5	4x7.5
Scorin <mark>g Saw Blade</mark> Motor <mark>Powe</mark> r	kW	7.5	1.5	1.5	1.5
Feedi <mark>ng Mo</mark> tor	kW	2	-	-	-
Working Pressure	МРа	0.6	0.6	0.6	0.6



